

附表二 鋼珠鋼礫規格表

篩目 番號	篩目 (吋)	篩目 (公厘)	S A E 鋼珠 (STEEL SHOT) 規格											
			S—780	S—660	S—550	S—460	S—390	S—330	S—280	S—230	S—170	S—110	S—70	
7	0.1100	2.800	ALL PASS											
8	0.0937	2.360		ALL PASS										
10	0.0787	2.000	85% MIN		ALL PASS	ALL PASS								
12	0.0661	1.700	97% MIN	85% MIN		5% MAX	ALL PASS							
14	0.0555	1.400		97% MIN	85% MIN		5% MAX	ALL PASS						
16	0.0469	1.180			97% MIN	85% MIN		5% MAX	ALL PASS					
18	0.0394	1.000				96% MIN	85% MIN		5% MAX	ALL PASS				
20	0.0331	0.850					96% MIN	85% MIN		10% MAX	ALL PASS			
25	0.0280	0.710						96% MIN	85% MIN		10% MAX			
30	0.0232	0.600							96% MIN	85% MIN		ALL PASS		
35	0.0197	0.500								96% MIN	85% MIN	10% MAX		
40	0.0165	0.425									97% MIN		ALL PASS	
45	0.0138	0.355										80% MIN	10% MAX	
50	0.0117	0.300										90% MIN		
80	0.0070	0.180											80% MIN	
120	0.0049	0.125											90% MIN	

篩目 番號	篩目 (吋)	篩目 (公厘)	S A E 鋼礫 (STEEL GRIT) 規格											
			G—10	G—12	G—14	G—16	G—18	G—25	G—40	G—50	G—80	G—120		
7	0.1100	2.800	ALL PASS											
8	0.0937	2.360		ALL PASS										
10	0.0787	2.000	80% MIN		ALL PASS									
12	0.0661	1.700	90% MIN	80% MIN		ALL PASS								
14	0.0555	1.400		90% MIN	80% MIN		ALL PASS							
16	0.0469	1.180			90% MIN	75% MIN		ALL PASS						
18	0.0394	1.000				85% MIN	75% MIN		ALL PASS					
20	0.0331	0.850												
25	0.0280	0.710					85% MIN	75% MIN		ALL PASS				
30	0.0232	0.600												
35	0.0197	0.500												
40	0.0165	0.425						80% MIN	70% MIN		ALL PASS			
45	0.0138	0.355												
50	0.0117	0.300							80% MIN	65% MIN		ALL PASS		
80	0.0070	0.180								75% MIN	65% MIN			
120	0.0049	0.125										75% MIN	60% MIN	
200	0.0029	0.075											70% MIN	